

Installation Instructions For 210/410 Series Windows

CAUTION: If this product is being installed next to a copper based wood preservative, a barrier **must be installed** between the treated lumber and this product to prevent a reaction between the metal and the preservative.

1. The rough opening must be level, square, plumb and the correct nominal size to meet the manufacturer's specifications, i.e. a 4/0 x 3/0 window unit requires a 48" x 36" wood rough opening.
2. Read these instructions all the way through before starting to install the window unit.
3. Install the window unit from the outside of the building. Check the unit to determine that it is level and plumb. Shim the sill of the unit at both ends and in the middle to center the unit in the rough opening. Do not bend or twist any of the frame members while installing the unit or shimming material.
4. Nail through the top and bottom nailing fins first and then through both vertical fins. Nail in the groove provided in the nailing fins.
5. Before applying the siding and outside trim to the building, caulk thoroughly around the window as needed
6. Before installing the inside trim, we recommend packing fiberglass insulation between the aluminum window frame and the wood rough opening frame to reduce thermal conductivity through the air space.