

## Installation Instructions For 500/800/900/905 Series Windows With J-Channel

**CAUTION:** If this product is being installed next to a copper based wood preservative, a barrier **must be installed between the treated lumber and this product to prevent a reaction between the metal and the preservative.**

1. The opening into which this window is to be installed must be square, level and plumb, and be the proper size to meet the manufacturer's specifications, i.e. a 4/0 x 3/0 window requires a 48" x 36" rough opening.
2. Read these instructions all the way through before starting to install the window.
3. Install the window unit from the outside of the building. Check the unit to determine that it is level and plumb. Shim the sill of the unit at both ends and in the middle to center the unit in the rough opening. Do not bend or twist any of the frame members while installing the unit or shimming material.
4. Nail through the top and bottom nailing fins first and then through both sides. Use caution to maintain a tight corner at the short legs of the "J". Nail in the groove provided in the nailing fins.
5. Before applying the siding and outside trim to the building wall, caulk thoroughly around the window unit as needed.
6. Before applying the inside trim we recommend packing insulation between the window unit and the wood rough opening frame to reduce thermal conductivity through the air space.