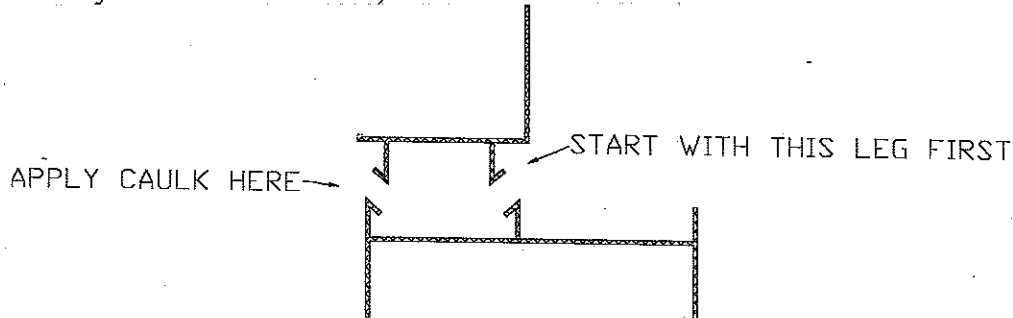


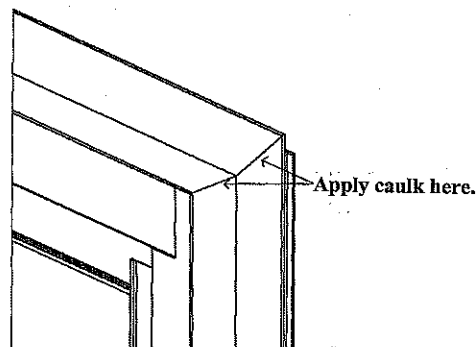
**INSTRUCTIONS FOR ATTACHING THE NAILING FIN
TO 500/800/900/905 SERIES WINDOWS
and
WINDOW INSTALLATION PROCEDURES**

CAUTION: If this product is being installed next to a copper based wood preservative, a barrier **must be installed between the treated lumber and this product to prevent a reaction between the metal and the preservative.**

1. The opening into which this window is to be installed must be square, level and plumb, and be the proper size to meet the manufacturer's specifications.
2. The "L" shaped nailing fin is to be installed in the outside portion of the window unit main frame, on all four sides. This nailing fin extrusion provides a nailing surface of approximately 1".
3. Before attaching the top nailing fin to the window unit frame, apply a bead of caulk to the outside snap-in leg to seal the seam between the nailing fin and the frame. Clean off any excess caulk immediately after the installation, while it is still fresh. See the illustration below.



4. To snap the nailing fin into place, insert the hook located beneath the upright portion of the nailing fin under the hook near the center of the window frame. Gently pull the upright portion of the fin forward, and push or tap the front hook of the nailing fin down past the hook of the outside leg of the window frame. Repeat on all four sides. Apply caulk to both sides of all four miter joints. See the illustration below.



5. Install the window unit from the outside of the building. Check the unit to determine that it is level and plumb. Shim as needed.
6. Nail through the top and bottom nailing fins first and then through both sides.
7. Before applying the siding and outside trim to the building wall, caulk thoroughly around the window unit as needed.
8. Before applying the inside trim, if any, **pack insulation between the window unit and the wood rough opening frame** to reduce thermal loss through the open space.