### ACCESS DOOR SPECIFICATIONS

<table>
<thead>
<tr>
<th>Style</th>
<th>Perimeter Style Door Panel</th>
<th>Perimeter Style Door Panel w/Thermal Break</th>
<th>Cakepan Style Door Panel</th>
<th>Cakepan Style Door Panel w/Thermal Break</th>
<th>LITE OPTIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Style 1</td>
<td>[Specifications]</td>
<td>[Specifications]</td>
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<tr>
<td>Style 2</td>
<td>[Specifications]</td>
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<tr>
<td>Style 3</td>
<td>[Specifications]</td>
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<td>[Specifications]</td>
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<td>[Specifications]</td>
</tr>
</tbody>
</table>

### WALL PANEL SPECIFICATIONS

<table>
<thead>
<tr>
<th>Style</th>
<th>Galvanized 24, 20, 18, 16 ga</th>
<th>Galvannealed 24, 20, 16 ga</th>
<th>Stainless 304 2B 24, 20, 16 ga</th>
<th>Smooth Aluminum .040”</th>
<th>Embossed Aluminum .032”</th>
</tr>
</thead>
<tbody>
<tr>
<td>Panel 1</td>
<td>[Specifications]</td>
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<td>Panel 2</td>
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<tr>
<td>Panel 3</td>
<td>[Specifications]</td>
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</tr>
</tbody>
</table>

*Contract Manufacturing*

An alliance with AJ allows you to:
- Offer a polyurethane foam-filled design to meet specs
- Relieve bottlenecks and constraints
- Increase throughput of your facility
- Concentrate management resources on growth
- Apply the collective skill sets of two companies
- Focus production resources on core competencies
- Leverage AJ design and development expertise
- Control overhead and expansion costs
- Target quality audits to meet your standards
- Private label and Ship direct

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A. J. Building Ideas
A.J. Manufacturing, Inc. • 1217 Oak Street • Bloomer, WI 54724
1.800.228.0440 • www.ajvest.com
ACCESS DOORS

DOUBLE WALL ACCESS DOOR
High performance double wall access doors for HVAC air handling units. Prehung, insulated, door built with aluminum frames. Preassembled with minimum 2.8 pounds per cubic foot of polyurethane foam. Polyurethane foam injected with closed cells to make a seamless, rigid panel with minimum insulating value of R6.5 per inch. Door frame uses a high density polyurethane thermal break.

PERIMETER PANEL STYLE
Extruded aluminum perimeter framing locks to the inner and outer door skins.

CAKEPAN STYLE
Innovative design has engineered the aluminum out of the door perimeter, while maintaining superior performance. Polyurethane foam bonds two interlocking sheets to make a single strong and rigid door.

DOOR HARDWARE
Door panel is reinforced at all latch locations to provide maximum strength and performance. Stainless steel hinges standard on all doors.

DOOR LITES
Insulated tempered glass (clear/clear, wire/clear or wire/wire) in the following sizes:
- 3" x 8" View area
- 8" x 8" View area
- 11" x 11" View area - single glazed view or double-paned glass in 1" doors. 8" x 8" or 11" x 11" View area
- After-market lites and reglazing kits are also available.

Hinge Type
- Standard - 6" stainless steel piano hinges
- Optional - Full length stainless steel piano hinges on selected models
- Optional - Surface mount adjustable hinges on selected models

WALL PANELS

FOAM INJECTED WALL PANELS
Wall panels are offered in many of the same options and attributes as our doors. Wall panels are intended for the construction of AHU cabinets.

REDUCE TIME, LABOR & WEIGHT
Push more work through your operation by letting AJ fabricate wall panels for you, and complete an AHU cabinet that is appealing in appearance, fit and finish, while reducing overall time, labor and weight. Since the polyurethane foam acts as a structural component of the panel, we are able to use lighter gauge skins and reduce total weight while maintaining strength.

CAKEPAN CONSTRUCTION
Polyurethane foam bonds two interlocking sheets to make a single strong and rigid panel.

NO-THROUGH-METAL PANEL (N-T-M-P)
Full thermal break along panel edges formed by wrapping foam around a pvc board, bonded with polyurethane foam for strength and rigidity.

FLANGED CAKEPAN WALL PANEL
Valving Flanges can be formed into any panel edge for inmulation panels or for frameless cabinet construction.

WALL PANEL OPTIONS
- Variety of frame attachment options available
- Thermal and non-thermal designs available
- Size to your size requirements.

OPTIONS
STYLE
- Thermal
- Non-Thermal
- Extra-Large
- Insulating
- Door Lite

HINGE TYPE
- Standard - 6" stainless steel piano hinges
- Optional - Full length stainless steel piano hinges on selected models
- Optional - Surface mount adjustable hinges on selected models

Calling Today 1.800.328.9448