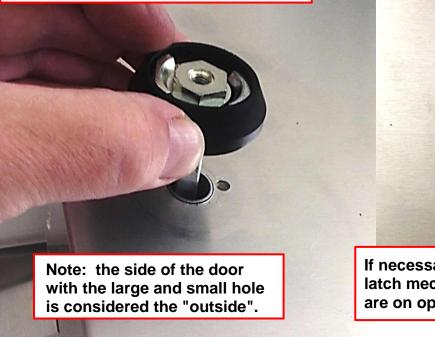


Insert the latch mechanism shaft into the large hole in the outside of the panel. Align the "peg" to the small hole in the panel and push into place.



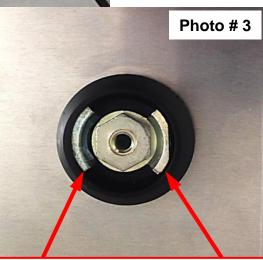
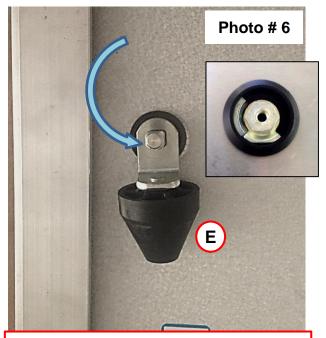


Photo # 2

If necessary, rotate the shaft of the latch mechanism so the inner two cams are on opposite sides of the hex nut.

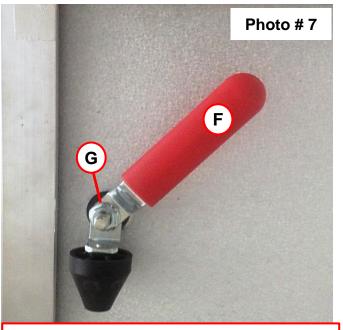
Photo # 4 Move to the inside of the door and place the inside escutcheon (C) onto the shaft. Remember to orient it so the smaller diameter collar will slide into the bored hole. С Push the escutcheon clip all the way to the door surface. Caution: tip: once the tinnerman clip is just The escutcheon clip is a one-way past the first threads, complete the "tinnerman style" fastener. Once installation by "pushing" it on using installed. it cannot be removed a 3/8" washer and 9/16" socket. Photo # 5 Using the locking nut (D) tighten until the escutcheon just begins to compress the door. Over tightening may impair proper functioning of the latch. Under tightening will cause the latch to wobble.

> <u>Note</u>: The escutcheon must be set in place. The nut (D) is one method to secure the latch mechanism. However, the locking nut may have to be removed if it is too high for proper roller cam adjustment. Use 3/8" washers in place of the nut to increase compression on the gasket. Likewise, if there is too much compression, washers can be used in conjunction with the nut to decrease compression. <u>See pages 6-7</u>



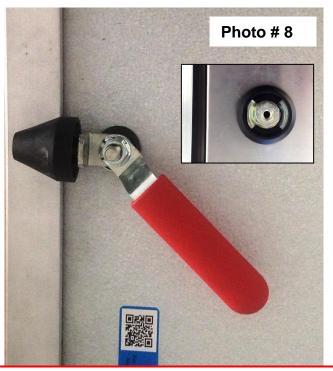
Rotate the Latch mechanism shaft 90° or until the cams on the outer side of panel are in the "open" position.

Then place the Roller Cam (E) and on the shaft parallel to the edge of the door and facing down, as shown.



Place the inside Handle (F) onto the shaft as shown. Thread the Flange Nut (G) onto the shaft and tighten with a 9/16" wrench.

Note: The orientation shown is for a "left hand reverse" handing. "Right hand reverse" handing placement would be a mirror image.



Move the Inside Handle down until the Roller Cam stops on the frame. Ensure the inner cams return to the position shown in photo #3.

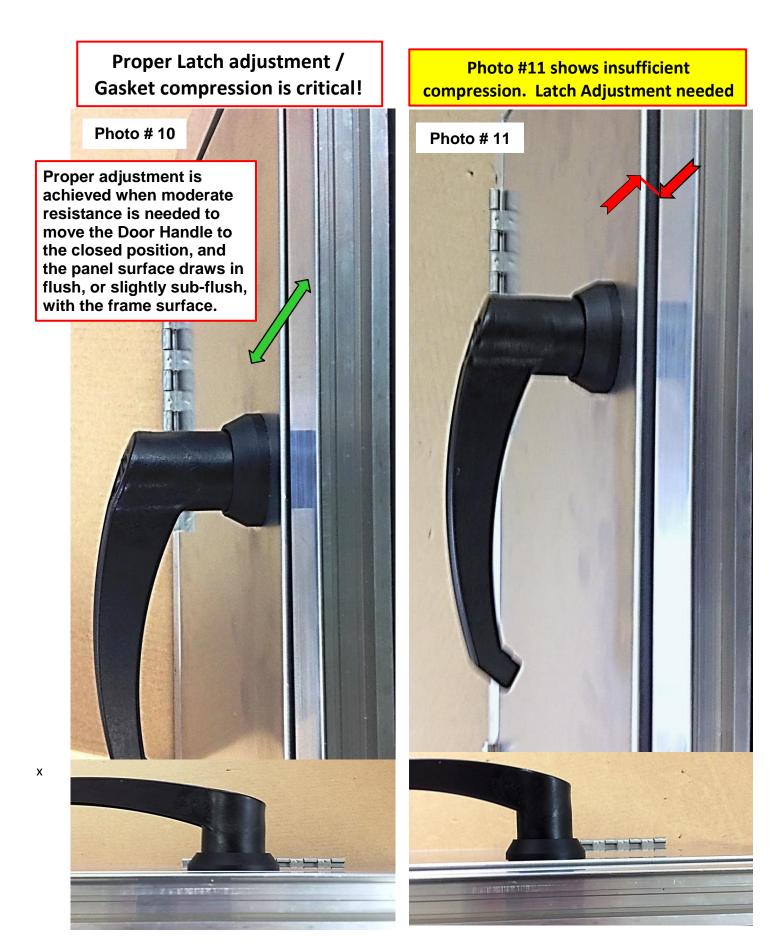


Note:

The handle is typically installed to hang down in the closed position. It works as well in the up or sideway orientations. The appearance is really a matter of preference.

Inner Cam adjustments will be opposite from that shown if sideway handle orientation is desired.

Allegis Outswing Latch Adjustment



Allegis Outswing Latch Adjustment

If the Latch installation method described does not result in proper compression, the draw of the Roller Cam against the frame can be increased or decreased by making the adjustments described below.





To increase compression – replace the Locking Nut (D) with 1 to 2, 3/8" flat washers to achieve the proper latch height adjustment gasket compression. The Locking nut can be used to replace the Flange nut.



To decrease compression – add 3/8" flat washers above or below the Locking Nut (D) to achieve the proper latch height adjustment.

REF G-13, Rev2, 7/11/2019 DLS