

THE CONTENDER
PREHUNG HEAVY DUTY HOG DOOR



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Building Ideas

DOOR TYPE

- Prehung insulated leaf with aluminum jamb, header and sill.

DOOR CONSTRUCTION

- 1-3/4" thick door pressure injected with 2.2 pounds of polyurethane foam per cubic foot.
- Panel skin options:
 - 28 gauge hot dipped galvanized embossed steel panels, polyester painted and baked for a durable and long lasting finish.
 - Reinforced fiberglass
 - .019 Embossed aluminum panels, polyester painted and baked for a durable and long lasting finish.
- Flush design - perimeter style for strength
- Sheet and perimeter joints are reinforced with rivets
- Polyurethane foam core for an R12 insulation value.

MASTER FRAME CONSTRUCTION

- Frame jamb, header, and sill are fabricated of commercial quality aluminum extrusions 3-1/2" wide with 0.062" minimum wall thickness.
- Frame jamb, header and sill are polyester painted and baked for a durable and long lasting appearance.
- Master frame is shipped completely assembled with hinges and door attached.
- A unique design allows the weatherstripped header parting stop to be snapped in place after the door has been installed to insure a weather tight installation.
- Sill is a low profile design, which complies with the ADA handicap accessible guidelines. It is 3-1/2" deep and 1/2" high.

HARDWARE

- Door is mounted to the frame by three, 12 gauge stainless steel, 4-1/2" x 4" fixed pin hinges.
- Door is prepped for lockset by boring a 2-1/8" diameter hole with a 2-3/4" backset and a 1" edge bore.
 - Or
- Door panel is prepped for sure-latch or other ag latch type of hardware.
- Optional "transit guard" to protect door edge in installations where the door panel is only permitted to open 90 degrees.

WEATHERSTRIPPING

- Master frame is weatherstripped with woven polypropylene pile.
- Top and bottom sill sweeps are fabricated of a dual durometer vinyl consisting of three flexible wands on a rigid base.

DOOR LITES

Door may be ordered with four different types of door lites which are also available in polycarbonate

1. 22" x 22" Single Glazed Vue Lite, consisting of 1 piece of 1/8" tempered glass.
2. 22" x 22" Insulated Vue Lite, consisting of 2 pieces of 1/8" tempered glass with 1/2" dead air space.
3. 22" x 36" Insulated 1-Lite, consisting of 2 pieces of 1/8" tempered glass with 1/2" dead air space.
4. 22" x 36" Insulated 9-Lite, consisting of 2 pieces of 1/8" tempered glass with a rigid aluminum grid system installed within the 1/2" dead air space.

All door lites are installed in pre-painted color matched extruded aluminum frames, which are foamed in place. A bonding type black bedding glazing tape provides a watertight seal and secures the glass in the opening. Glazing is completed with a snap-in dual durometer glazing bead.