

### **Installation Instructions: AJ After-Market View Port**

1. Cut a hole into the door panel 2 1/8" larger than the nominal view area of the view port. For example, for an 8" x 8" view port, cut the hole 10 1/8" x 10 1/8". (Double check before cutting:) This hole will be approximately 3/4" smaller than the tip-to-tip measurement of the window frame.



2. The view port frames are pre-sealed with foam tape applied to the underside of the trim flange. Inspect the joints of this tape prior to installation and add sealant in the corners if any gaps have appeared. (Any typical exterior grade caulk-type construction sealant will suffice.)

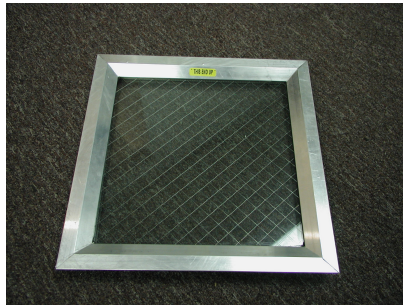


**NOTICE:** Please note that both the “inside” and “outside” portions of the view port have “This End Up” stickers on them. When doing step 3 below, to insure alignment of the screw holes in the two halves of the frame, be certain that the frame sections are oriented so that the stickers are positioned the same on both sides of the door panel.

3. The “inside” portion of the frame is the frame with holes bored through the trim flange.



4. The “outside” portion is the frame with the glass installed.



5. Hold the outside portion against the outside skin of the door.



6. Hold the inside portion against the inside skin of the door.



7. Align the screw holes of the inside and outside frames and partially install all of the installation screws, included in the kit.
8. Prior to tightening the installation screws, put a generous amount of sealant into the hole, under each screw head.



9. Tighten each screw so that the trim flange is drawn down, tightly, against the door skins.



10. Clean off any excess sealant.

